

DECORATING TECHNIQUES

With a wide selection of highly receptive fabrics and finishes, we have a style to fit your technique, whatever it is.

SCREEN PRINTING

Screen printing (or silk screening) is a technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.

DIRECT TO GARMENT

A specialized inkjet printer applies inks directly to the garment, where the fibers absorb the ink to create a very durable design. It works well for short runs or full-color printing on high stitch density garments.

EMBROIDERY

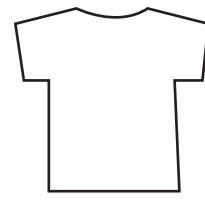
Embroidery is sewing a design, type or logo onto a garment with special thread. This technique gives garments a higher perceived value and works particularly well on heavier weight garments such as fleece.

SUBLIMATION

Also called dye sublimation, this process uses heat-sensitive inks to create full-color, photo-quality reproductions of digital images that last. Sublimation is well suited for 100% polyester garments.

HEAT TRANSFER

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.



White 000C



Natural 2309C



Safety Green 382C



Mint Green 345C



NEW Island Reef 337C



NEW Chambray 544C



Orchid 2635C



Light Pink 684C



Yellow Haze 7401C



Tennessee Orange 151C



NEW Heather Coral Silk 177C



Heather Radiant Orchid 7655C



NEW Heather Seafoam 7465C



Antique Heliconia 227C



Marbled Heliconia 214C



Marbled Charcoal CG 11C



Sport Athletic Gold 1225C



Sport Light Blue 279C



Ash Grey CG 3C



Vegas Gold 7507C



Neon Green 2285C



Pistachio 577C



NEW Chalky Mint 7472C



Light Blue 543C



Carolina Blue 659C



Safety Pink 1915C



Cornsilk 393C



Tangerine 2025C



Heather Orange 1635C



NEW Heather Berry 682C



NEW Heather Galapagos Blue 632C



Antique Orange 7599C



Marbled Orange 1645C



Marbled Navy 539C



Sport Orange 1655C



Heather Sport Orange 171C



Ice Grey WG 1C



Old Gold 2313C



Lime 7488C



Kiwi 2276C



NEW Lagoon Blue 637C



Sky 297C



NEW Flo Blue 2130C



Azalea 2045C



Daisy 122C



S. Orange 0 021C



Sunset 7578C



Heather Purple 668C



Heather Sapphire 7690C



Antique Cherry Red 7427C



Marbled Sapphire 7691C



Marbled Purple 7680C



Sport Scarlet Red 200C



Heather Sport Scarlet Red 703C



Sand 7528C



Tan 2316C



Electric Green 361C



Jade Dome 7717C



Tropical Blue 7712C



Stone Blue 2164C



Iris 660C



Heliconia 213C



Gold 1235C



Orange 2026C



NEW Heather Heliconia 7424C



Heather Indigo 2139C



Heather Royal 2727C



Antique Sapphire 7706C



Marbled Royal 7685C



Marbled Maroon 7643C



Sport Royal 288C



Heather Sport Royal 7684C



Sport Grey CG 7C



Prairie Dust 7497C



Irish Green 2252C



NEW Seafoam 7475C



Indigo Blue 5405C



Sapphire 641C



Violet 7452C



Berry 683C



Coral Silk 1777C



NEW Terracotta 2434C



Heather Red 193C



Heather Aubergine 7659C



Heather Irish Green 2249C



Antique Jade Dome 7715C



Marbled Galapagos Blue 634C



Marbled Forest Green 5605C



Sport Purple 2617C



Heather Sport Purple 7673C



Gravel CG 8C



Brown Savana 7531C



Military Green 5615C



Galapagos Blue 7470C



Blue Dusk 7546C



Neon Blue 2145C



Cobalt 2746C



Cardinal Red 1955C



NEW Bright Salmon 2348C



T. Orange 7592C



Heather Cardinal 194C



Lilac 7679C



Heather Military Green 416C



Antique Irish Green 348C



Antique Royal 287C



Heather Sport Black 439C



Sport Dark Maroon 504C



Heather Sport Dark Maroon 7421C



Charcoal CG 10C



Chestnut 7615C



Olive 448C



Kelly Green 335C



Navy 533C



Royal 7686C



Purple 2112C



Garnet 188C



NEW Paprika 710C



Cherry Red 187C



NEW Heather Bronze 7619C



Tweed 7540C



Graphite Heather 424C



Meadow 349C



Moss 5747C



Blackberry 276C



Sport Dark Green 554C



Heather Sport Dark Green 5545C



Black 426C



Dark Chocolate 412C



Forest Green 5535C



Turf Green 7732C



Metro Blue 2111C



Maroon 7644C



Red 199C



NEW Heather Maroon 7643C



Heather Navy 432C



Dark Heather 7545C



NEW Heather Forest Green 7736C



Russet 497C



Midnight 7708C



GILDAN

2018 COLOR & STYLE GUIDE USA
mygildan.com

A COLLECTION OF

141
COLORS

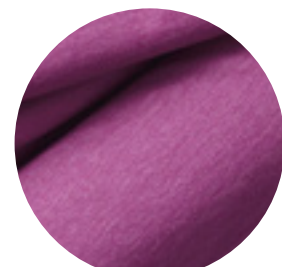
With 17 new hues – including 8 new heathers –
that make up our industry-leading palette,
chances are pretty good you'll find
the perfect hue for you.

17 NEW COLORS

8 NEW HEATHERS



Heather Coral Silk



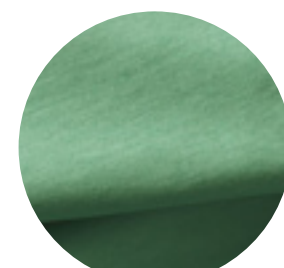
Heather Berry



Heather Heliconia



Heather Galapagos Blue



Heather Seafoam



Heather Bronze



Heather Maroon



Heather Forest Green

9 NEW FASHION COLORS



Lagoon Blue



Seafoam



Paprika



Flo Blue



Bright Salmon



Chambray



Island Reef



Chalky Mint



Terracotta

NEW



GILDAN® HAMMER
ADULT T-SHIRT

H000
Black

6
NEW STYLES

NEW



GILDAN® HAMMER
ADULT T-SHIRT
WITH POCKET

H300
Sport Dark Navy

NEW



GILDAN® HAMMER
ADULT LONG
SLEEVE T-SHIRT

H400
Sport Scarlet
Red

NEW



YOUTH 3/4
RAGLAN
T-SHIRT

S700B
Sport Grey/
Royal

NEW



ADULT CORE
HOODED
T-SHIRT

46500
Heather Sport
Dark Navy

NEW



ADULT
CORE
SINGLET

46200
Safety
Green

INTRODUCING

GILDAN®
HAMMER

WHY HAMMER?

Our newest PREMIUM T-SHIRT
is a modern take on a classic!

It's Substantial - The 6-oz. fabric makes
the Gildan® Hammer undeniably robust.

It's Soft - 100% combed ring spun cotton
offers all day comfort. You'll want to wear
this t-shirt again and again.

It's Smooth - The high stitch density provides
decorators with the ultimate print surface.
The perfect canvas for any printing technique!

It's Colorful - The collection is available
in a modern palette of 30 shades,
including 9 fashion colors, which are
new to our Gildan® line.